

# Installing the Multi Max Fencing



## Needed Tools

- 2 size 19 Wrenches
- 2 size 17 Wrenches
- 2 size 13 Wrenches
- Jig Saw
- Power Drill
- 10.5mm HSS Drill Bit
- 6.5mm HSS Drill Bit
- Yardstick

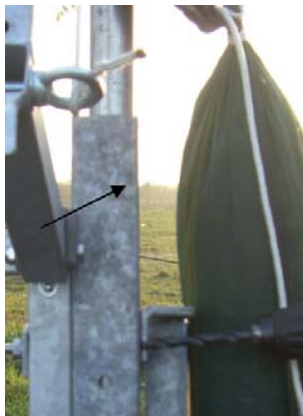
See additional installation info on bucket support ringwires, teat-feeder holders, and tilt-up bunks in other instruction leaflets.



1. Install the feed fence and its support posts by performing the following steps:
  - Set up the post, making sure that its base plate points towards the front side of the fence.
  - Then secure the feed fence to the post, for the time being only at the bottom mounting point, using a M12 x 120mm screw.
  - The lowest of the three mounting points found there on the post is used in the installation.



2. Drill a 10.5mm (13/32") hole 2cm (4/5") from the butt of the supplied 1.5" pipe and install the deflector pulley into it as shown.



3. Place the pipe into the support post in such a way that the eyebolt to which the deflector pulley is affixed will stick out towards the front and a little to the side.
4. To fasten the feed fence at the top, drill a 10.5mm (13/32") hole through the pipe placed into the support post. Again, use the lowest of the three upper mounting points.



5. Secure the feed fence to the post with a M10 x 140mm screw. This will also block the pipe inside the post.

The same screw is used to affix the angular bracket that will hold the lateral separator.



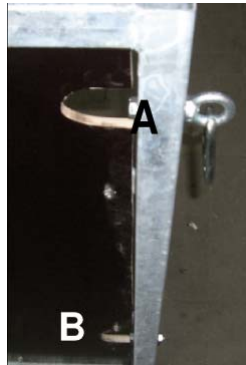
**6. Install the lateral separator panels:**

The multi-layered, resin-faced plywood panels have to be prepared for installation by cutting out two openings with a jig saw into every one of them, at the Multi Max end of the panel. The openings are needed at the spots where the nut that secures the eyebolt to the framework, will be fitted (see no. 8 below).

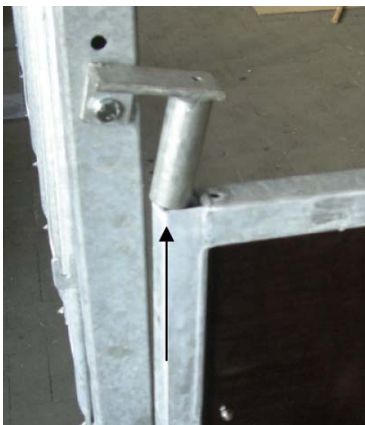


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7. Install the panels into the frame and drill the fastening points for the M6 x 30mm VA screws using a 6.5mm (1/4") drill bit.



8. At the end with the openings, install the eyebolt, along with the shackle, at the upper opening (A) and the screw that fastens the base plate at the lower one (B).



9. Install the lateral separator panel by first lifting it into the upper angular bracket.

Then push the lower angular bracket into the panel frame from below and secure it to the hole that is found in the base plate, using a M10 x 55mm screw.